

TABLA DE MEDIDAS DE AGUJEROS PARA ROSCAS

WHITWORTH BSW				AMERICANA NF				GAS WHIT. BPS				METRICA			
Macho	Filte	Diam	Mecha	Macho	Filte	Diam	Mecha	Macho	Filte	Diam	Mecha	Macho	Filte	Diam	Mecha
1/16	60	1.59	1.25	N° 3	56	2.52	2.00	1/8	28	9.73	8.75	M 2	0.40	2.0	1.50
3/32	48	2.38	2.00	N° 4	48	2.85	2.25	1/4	19	13.16	11.75	M 2.3	0.40	2.3	2.00
1/8	40	3.18	2.50	N° 5	44	3.18	2.50	3/8	19	16.66	15.25	M 2.5	0.45	2.5	2.15
5/32	32	3.97	3.25	N° 6	40	3.51	3.00	1/2	14	20.96	19.00	M 3	0.50	3.0	2.50
3/16	24	4.76	3.75	N° 8	36	4.17	3.50	5/8	14	22.91	21.00	M 3.5	0.60	3.5	3.00
7/32	24	5.56	4.75	N° 10	32	4.83	4.00	3/4	14	26.44	24.50	M 4	0.70	4.0	3.25
1/4	20	6.35	5.25	N° 12	28	5.49	4.50	7/8	14	30.20	28.25	M 5	0.80	5.0	4.25
5/16	18	7.94	6.50	1/4	28	6.35	5.50	1"	11	33.25	30.50	M 6	1.00	6.0	5.00
3/8	16	9.53	8.00	5/16	24	7.94	7.00	AMERICANA GAS NPS				M 7	1.00	7.0	6.00
7/16	14	11.11	9.50	3/8	24	9.53	8.50					M 8	1.25	8.0	6.75
1/2	12	12.70	10.50	7/16	20	11.11	10.00	Macho	Filte	Diam	Mecha	M 9	1.25	9.0	7.75
9/16	12	14.29	12.00	1/2	20	12.70	11.50	1/8	27	10.27	9.00	M 10	1.00	10.0	9.00
5/8	11	15.88	13.50	9/16	18	14.29	13.00	1/4	18	13.57	11.50	M 10	1.50	10.0	8.50
3/4	10	19.05	16.50	5/8	18	15.88	14.50	3/8	18	17.06	15.00	M 12	1.00	12.0	11.00
7/8	9	22.23	19.50	3/4	16	19.05	17.50	1/2	14	21.22	18.50	M 12	1.50	12.0	10.50
1"	8	25.40	22.50	7/8	14	22.23	20.50	3/4	14	26.57	24.00	M 12	1.75	12.0	10.50
1 1/4	7	31.75	28.00	1"	14	25.40	23.50	1"	11	33.23	30.00	M 14	1.25	14.0	12.75
1 1/2	6	38.10	34.00	1 1/2	12	38.10	36.00	1 1/2	11 1/2	48.05	45.00	M 14	1.50	14.0	12.50

ES INDISPENSABLE PARA EL BUEN RESULTADO DE UN MACHO DE ROSCAR UTILIZAR UNA MECHA ADECUADA

Las medidas de mechas corresponden a la aplicación en Aceros, para plásticos y aluminio utilizar la medida inmediata anterior

